Water Features, Welding, Sheet Metal, Fabrication & More

List Price U.S. $6.95

THE ONLY LIMITATION IS YOUR IMAGINATION!

PRODUCT GUIDE
NOBODY DOES CUSTOM LIKE CUSTOM CASCADE!

Call for a quote or just to get the information you need to move in the right direction. With decades of experience, our staff can help you realize your vision. To start the process, simply go to our website and download the appropriate documents from our “Quote Forms” menu option. Fill it out and fax to (951) 375-3256 or email it to ccsales@oreqcorp.com.

Wet Wall application shown before and after.

TEST, TEST AND RE-TEST!

Every one of our waterfalls, be it a standard 12 inch ABS or a 18 foot custom stainless steel rainfall, gets thoroughly tested. Any necessary adjustments are made and the unit is tested again. We don’t ship it unless it passes our quality control inspection.
Metal Works

Custom Cascade builds years of waterfall experience into each and every piece. Add that to the metal work capabilities below, and you have a custom fabrication resource like no other.

- Hydraulic Press Break & Shearing
- MIG & TIF Welding
- Bead Rolling
- Radius Metal Forming
- Multiple Turret Punches
- Polishing and Finishing
- Milling and Lathe Work
- Plasma Cutting

We also offer metal finishes in brushed, polished and clear coating on our brass, copper and stainless steel. In addition, brass and copper are available in antiqued, verdigris and antiqued verdigris, giving you the option to get an immediate patina, let nature do it over time.

Specialty Features

TRAVERINTE URNS

Always a classic look, these travertine urns recall the luxurious baths of Rome to create a relaxing spa feature. Outside measures 30” wide x 10” high with a 9” wide x 6” long spout. For a clean sheeting effect, order a spill edge to get that finished look.

Material: Natural ceramic travertine & resin. Standard 2” inlet on bottom. Use of a SpillEdge is suggested.

RIVERFALL

The unique rippled edge design of our RiverFall delivers delicate channels of water at low volume levels to a sheet at high levels. All the functions of an OpenTop waterfall with the benefits of grooves for texture. Standard depth of lip is 6” with 1/2” high channels.

Material: Stainless steel, copper, brass. 1.5” inlet on bottom or back.

SQUARE POT

High class and modern styling pour out of this new modern classic. Adaptable for both water and fire, our square pot is available in stainless, copper or brass, in brushed, polished or antique finishes. Standard square pot measurements: top 24” square, bottom 12” square, 7.25” high with a 6.25”w x 5”d spout. Available in various dimensions.

Material: Stainless steel, copper, brass. Standard 1.5” inlet on bottom. Spilledge is integrated into spout of unit.

COLUMN CAPS

Rustic or refined, nothing finishes off a post, pillar or column like our caps. When coordinated with other features or color schemes, metal caps add protection, beauty and that extra touch that rounds out the pool or yardscape. Shown above in a classic pyramid shape, cap styles range from simple flat tops to multi-tiered.


Metal works are available in:
Brass  Copper  Stainless Steel

Finishes shown on brass. Finishes also available on copper.
Stainless steel available in high polish.
Clearcoat  Antiqued  Verdigris  Antique Verdigris

ABS Colors Available:
White  Tan  Gray  Black
SPILLEDGES
Our spilledges are the backbone of many of our water features. The proprietary leading edge design creates a smooth, sheeting water flow. By creating a flow away from walls, spilledges help prevent calcium build-up and wall corrosion.
Available in metal only:
Copper - Brass - Stainless

SPILLWAYS
Spillways integrate our edge smoothing no-drip lips into a feature that can be imbedded into walls. Like spilledges, spillways create a smooth, sheeting action and are ideal for achieving a transition to a lower body of water.
Available in metal only:
Copper - Brass - Stainless

Finishes shown on brass. Finishes also available on copper. Stainless steel available in high polish.
ABS Colors Available:
White Tan Gray Black

Metal features are available in:
Brass Copper Stainless Steel

Scalloped Brass Spilledge
Convex Copper Spillway
**CHANNEL SPOUTS**
Perfect for achieving an imbedded flow path. Channel spouts create a less refined but more active effect in the water. Templates to achieve perfect spout spacing are available.
Available in metal and ABS.

**OPEN TOP WATERFALL**
Because the Custom Cascade water baffle evens out forced water flow, open top waterfalls can achieve smooth water flow over long and varying length. Additionally, unique effects can be achieved by changing the length of the lip extension.
Available in metal only. Straight, concave, convex, and compound shapes are available.
**WATERFALLS**

Perhaps our best selling water feature types because of their sheer visual impact and flexibility. Typically a hidden feature, our WaterFalls and their variations come in virtually any shape and size. Effects from a caressing sheet of water to a torrential rain storm can be attained with the right combination of styles. Available in metal and ABS as shown below.
ARCFALLS, RAINARCS, RAINFALLS & RAINCURTAINS

Redirecting water is what these features are all about: from a gentle sheeting arc at the edge of the pool to full rainwall effects inside. Our arcs and curtains come in ABS plastics or metal, with 45 degree arc projections and 90 degree curtain angles. In addition, lip lengths, 90 degree downsprouts and rain hole patterns make these features very divers. Let your imagination take reign...we’ll be sure to step up to the challenge.

Available in Metal: Copper - Brass - Stainless
ABS: White - Tan - Gray - Black
ArcFalls are available in ABS only.

Straight, concaved, convexed, compound or corner structures available. Standard measures vary widely.

AVAILABLE RAIN PATTERNS
RainFalls, RainCurtain, RainCurtain 90°

holes are 3/16”

Metal features are available in:
Brass  Copper  Stainless Steel

Finish shown on brass. Finishes also available on copper.
Stainless steel available in high polish.
Clearcoat  Antiqued  Verdigris  Antique Verdigris

ABS Colors Available:
White  Tan  Gray  Black
SCUPPERS & STEP SCUPPERS

Scuppers are a great addition for architectural detail. Both scupper models come with our proprietary no-drip lip. Baffle chambers reduce water turbulence and deliver smooth, sheeting water at low water volumes while higher volume will create more active water profiles. Available in metal only. Step Scupper standard dimensions: depth 8.5” bottom, 5” top, 4” height with a 5/8” lip depth. Scupper standard dimensions: depth 5.75” top, 1.75” height at back and a 5/8” lip depth.

- Stainless Steel Scupper
- Copper Step Scupper

Metal features are available in:
- Brass
- Copper
- Stainless Steel

Finishes shown on brass. Finishes also available on copper.
- Clearcoat
- Antiqued
- Verdigris
- Antique Verdigris

ABS Colors Available:
- White
- Tan
- Gray
- Black
Our estate quality accent features are frankly the easiest way to add high end luxury to an otherwise bland pool scape. Constructed of cast bronze, pre-threaded and ground ready, Regal Accents features are simple to install. These features are available in various patina finishes shown or can be left natural to allow them to develop patina on their own. Each piece is unique due to hand casting and has its own specific measurements, so contact a Custom Cascade specialist to help find the right size and style for your application.

Visit Custom Cascade at www.oreqcorp.com and download everything you need to spec and order any of the various water features shown here. Call and place your Custom Cascade order at 800.420.3255 or to get answers to all your waterfall questions.
Custom Cascade Water Feature Style Chart

Products below may be available in ABS Plastic or Metal. Contact Customer Service for details.

Remember this is basic information, designed to be used as a guideline only. Your specific jobs may need adjustments.

Metal features are available in:
- Brass
- Copper
- Stainless Steel

Finishes shown on brass. Finishes also available on copper.
- Clearcoat
- Antiqued
- Verdigris
- Antique Verdigris

ABS Colors Available:
- White
- Tan
- Gray
- Black

Sheeting Waterfall
Sheeting Waterfall Radius
Sheeting Waterfall Curved Vessel
Sheeting Waterfall Compound Radius

RainFall
RainFall Radius
RainFall Curved Vessel
RainFall Compound Radius

RainCurtain
RainCurtain Radius
RainCurtain Curved Vessel
RainCurtain Compound Radius

RainCurtain 90 Degree
CurtainFall 90 Degree
CurtainFall Curved Vessel
CurtainFall Compound Radius

CurtainFall
CurtainFall Radius
SpillWay
Radius SpillWay

Plastic ArcFall
Plastic ArcFall Vinyl
Plastic RainArc
Plastic RainArc Vinyl

Sheeting Corner Waterfall
TishWay 3"
TishWay 1"
Channel Spout
Custom Cascade Water Feature Style Chart

Products below may be available in ABS Plastic or Metal. Contact Customer Service for details.

- SpillWay
- Radius SpillWay
- Channel Spout
- Scupper
- OpenTop Water Fall
- Radius SpillEdge
- SpillEdge
- Corner SpillEdge
- Step Scupper
- RiverFall
- Round Travertine Urn (Recommended SpillEdge)
- Square Pot

Remember this is basic information, designed to be used as a guideline only. Your specific jobs may need adjustments.

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Metal features are available in:
- Brass
- Copper
- Stainless Steel

Finishes shown on brass. Finishes also available on copper.
- Clearcoat
- Antiqued
- Verdigris
- Antique Verdigris

ABS Colors Available:
- White
- Tan
- Gray
- Black
Fire & Rain

Playing With Fire As Only Custom Cascade Can